

FITTING TECHNOLOGY

Combi assembly WMB



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WITA has been supplying technically mature equipment for more than 40 years. We can supply all the equipment you need for a modern heating system.

Our product range includes

- Fitting technology
- Mixing Technology
- Pump technology
- Control technology
- Drive technology



Variable centre distance

Adjustable from 100 - 130 mm



3 way mixer with bypass



SM 4 FR H set point controller

Temperature is adjustable from 20 - 80°C.
The supply sensors and power cable are pre-assembled.

WMB

Combi assembly

The 3 way WMB combi assembly is suitable for smaller and medium-sized warm water central heating systems. The centre distance can be adjusted between 100 and 130 mm. The WMB group can be used for manual or motor control. They form a compact unit combined with the SM 4 servomotor.

The entire group is made of brass. Specially profiled outlets on the mixer guarantee liner temperature characteristics. Two EPDM O rings seal the shaft. The mixer outlet is fitted with a pump flange for mounting standard pumps with a construction length of 130 mm and a $1 \frac{1}{2}$ " (e.g. WITA U35-25 S) connecting thread.



- Compact construction
- Corrosion-resistant materials
- Mature construction and technology
- Flat-sealing construction
- Robust design

Note:

The combi assembly is supplied without a pump!

WMB

The combi assembly is comprised of:

1 WMB 3 mixer with bypass

1 spacer piece with return connection

1 screw connection set

4 ball valves

5 union nuts

5 seals



WMB / U

Combi assembly including pressure balance valve

The 3 way WMB/U combi assembly is suitable for smaller and medium-sized warm water central heating systems. The centre distance is 120 mm. The WMB group can be used for manual or motor control. They form a compact unit combined with the SM 4 servomotor. An adjustable overflow valve is incorporated to prevent flow noise.

The entire group is made of brass. Specially profiled outlets on the mixer guarantee liner temperature characteristics. Two EPDM O rings seal the shaft. The mixer outlet is fitted with a pump flange for mounting standard pumps with a construction length of 130 mm and a $1 \frac{1}{2}$ (e.g. WITA U35-25 S) connecting thread.



Note:

The combi assembly is supplied without a pump!

WMB / U

The combi assembly is comprised of:

1 WMB 3 mixer with bypass

1 spacer piece with return connection

1 overflow valve

1 screw connection set

4 ball valves

5 union nuts

5 seals

FITTING TECHNOLOGY

Set point control station

The 3 way set point control station is suitable for smaller and medium-sized warm water central heating systems. The centre distance is adjustable in a range between 100 and 130 mm (set point control station with overflow valve = 120 mm) The set point control station can be used for manual or motor control.

It forms a compact unit combined with the SM 4 FR set point controller. The SM 4.10 FR set point controller serves to maintain a pre-defined temperature in the supply section of a heating or cooling system at a constant level by regulating the 3 way mixer using a integrated mixer drive. The entire group is made of brass. Specially profiled outlets on the mixer guarantee liner temperature characteristics. Two EPDM O rings seal the shaft.

The mixer outlet is fitted with a pump flange for mounting standard pumps with a construction length of 130 mm and a 1 $\frac{1}{2}$ " (z.B. WITA U35-25 S) connecting thread.



Note:

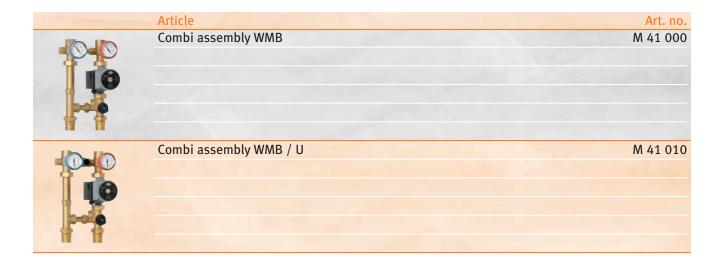
The set point control station is supplied without a pump!

Set point control station

The combi assembly is comprised of:

- 1 WMB 3 mixer with bypass
- 1 spacer piece with return connection
- 1 SM 4 FRH set point controller
- 1 screw connection set
- 4 ball valves
- 5 union nuts
- 5 seals

Range of combi assemblies



Set point control station

	Article	Art. no.
10	Set point control station	M 41,020
	Set point control station with overflow valve	M 41,030
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The combi assemblies are supplied without pumps!

Any pump with a construction length of 130 mm and 1 $\frac{1}{2}$ " connecting thread can be used (e.g.. WITA U 35-25 S).